

Facility List



2018

Facilities

80,000 square feet production space in three facilities

Mankato- 2 Facilities: All processes available

Litchfield- Large batch booth, blasting, pre-treatment, stripping available

Manual Paint Systems- 8 Batch Booths

- Liquid and Powder
 - Largest booth- 40' x 16' x 12'
 - Liquid coating of water base, polyurethane, enamel, epoxy
 - Powder coating of epoxies, polyesters, urethanes and hybrids

Stripping/Pretreatment

- Chemical stripping
- Burn-off
 - Inside dimensions 94" (front to back) x 70" wide x 84.5" tall
 - De-scale/De-rust Tank – 96" x 40" x 46"
- Abrasive Blasting
 - Largest blast room- 40' x 16' x 12'
- RoHs compliant in-line chromate system

Environmental Permits

- Waste Water Discharge Permit (Mankato Permit #4001)
- Federal EPA Generator Permit (MND0026219919)
- Air Quality Permit (MPCA #01300067-007)

Conveyor Paint Systems- 4 paint lines

Systems can have both **Liquid Coating & Powder Coating capabilities**

- 6 stage in-line washer – extended cool zone for castings
- 5 stage in-line washer – 5'x 3' x 10' window
- 3 stage in-line washer
- 1 system with washing off-line

AFI Fleet of Trucks

- 102" x 53' Semi Trailer – Air ride equipment
- 102" x 32' Straight Truck- Heavy Duty
- 102" x 30' Straight Truck
- 102" x 26' Straight Truck
- 34' goose-neck trailer- Litchfield
- 102" x 20' Straight Truck- Litchfield
- Dump Truck
- Pick-up truck

Our fleet is available for pick up and delivery

Silk-screening/Pad Printing/Assembly

- Offer full service graphic applications utilizing various inks
- We will also quote light assembly work



AFI Truck Fleet



3-stage washer



Steelman burn-off oven



Litchfield Facility



5-stage in-line washer



6-stage in-line washer



Send RFQ to: quotes@associatedfinishing.com

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